

Vibration, acoustic and fatigue solvers in LS-DYNA®

Presented at DYNAmore information day

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Stuttgart, Germany

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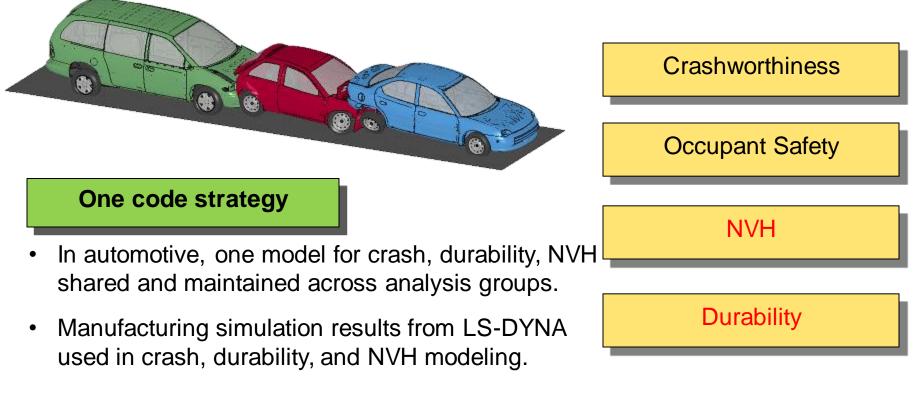
- 1) Introduction
- 2) Vibration solvers
- 3) Acoustic solvers
- 4) Fatigue solvers
- 5) Conclusion and future work



1) INTRODUCTION

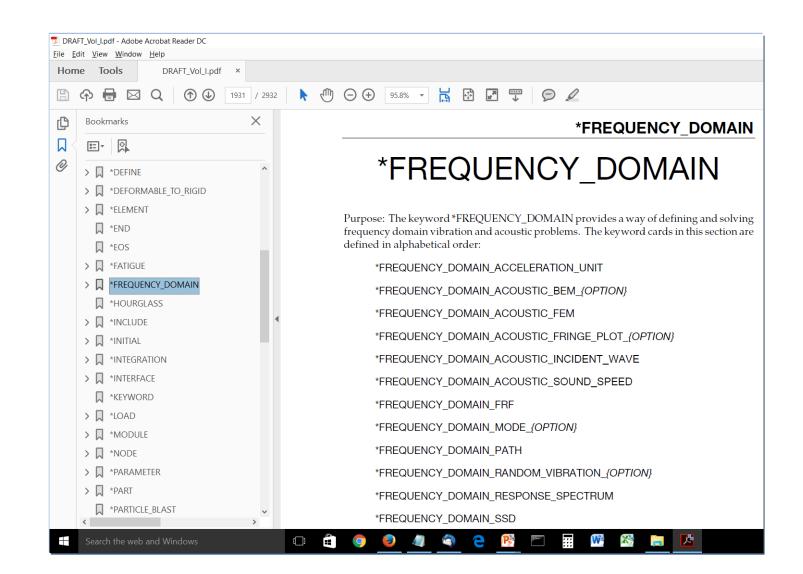


Application of LS-DYNA in automotive industry

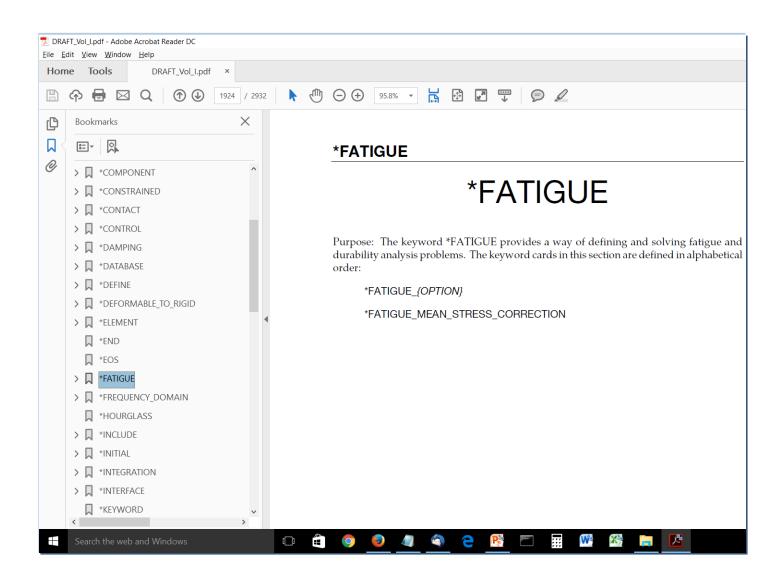


"All-in-one" package

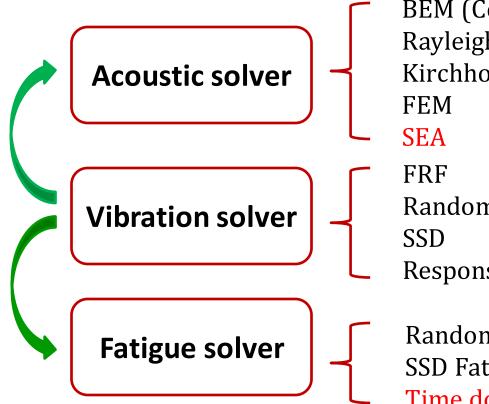












BEM (Collocation, Indirect, B-M) Rayleigh Method **Kirchhoff Method Random Vibration Response Spectrum Analysis Random Fatigue** Frequency **SSD** Fatigue *domain fatigue* Time domain fatigue



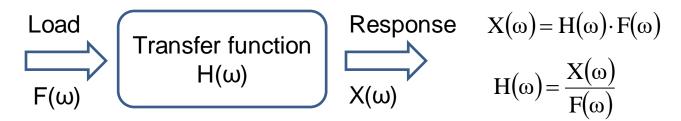
2) VIBRATION SOLVERS

- 2.1) FRF (frequency response function)
- 2.2) SSD (steady state dynamics)
- 2.3) Random vibration analysis
- 2.4) Response spectrum analysis
- 2.5) Modal transient analysis

2.1) Frequency Response Function

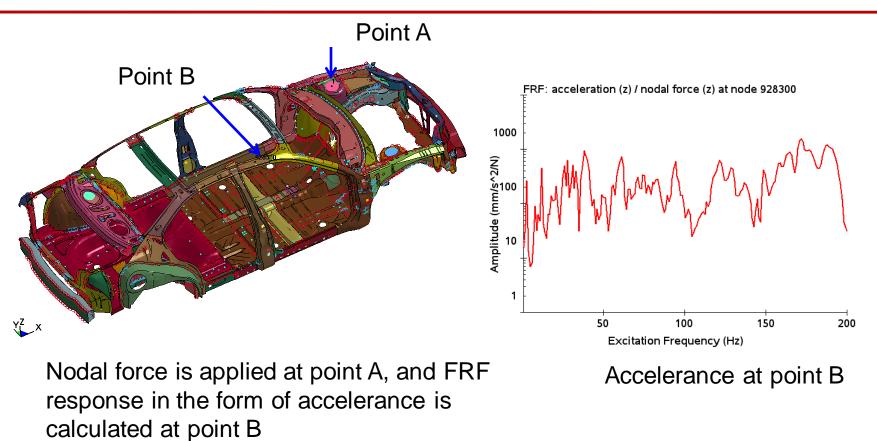


FRF (Frequency Response Function) provides a transfer function between excitations and response, and it can be used to locate the energy transfer path, or some important dynamic properties of structures



FRF	Load	Response		
Accelerance, Inertance	Force	Acceleration		
Effective Mass	Acceleration	Force		
Mobility	Force	Velocity		
Impedance	Velocity	Force		
Dynamic Compliance, Admittance, Receptance	Force	Displacement		
Dynamic Stiffness	Displacement	Force		





Engineering Research Nordic AB: Nilsson, Larsgunnar, "Model Frequency Response Analysis in LS-DYNA - Application on a BIW Railway Car", *2010 Nordic LSDYNA Users Forum*, Gothenburg, Sweden, October, 2010.

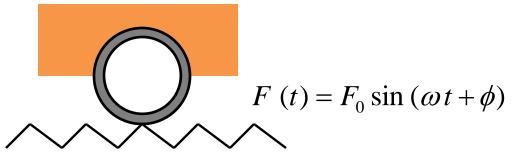
2.2) Steady State Dynamics



SSD (steady state dynamics) provides the steady state dynamic response of structures, subject to harmonic excitation.

Background

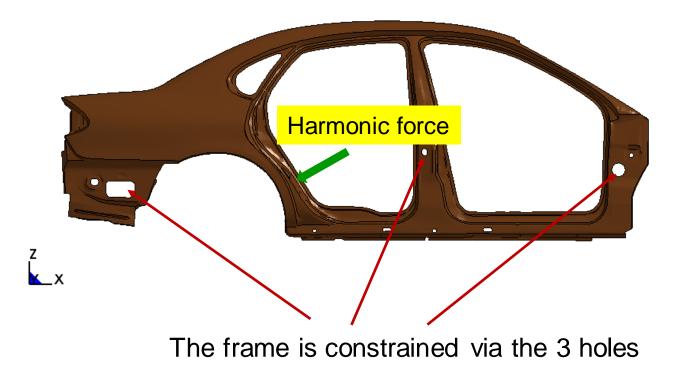
- Harmonic excitation is often encountered in engineering systems. It is commonly produced by the unbalance in rotating machinery.
- The load may also come from periodic load, e.g. in fatigue test.
- The excitation may also come from uneven base, e.g. the force on tires running on a zig-zag road (rough road shake test)
- May be called as
 - ✓ Harmonic vibration
 - ✓ Steady state vibration
 - ✓ Steady state dynamics



IFB Automotive Pvt Ltd: Nirmal Gilbert & Aravind YS, "Steady State Dynamics analysis on a automotive shroud using LS-DYNA", 2015 Kaizenat LS-DYNA users conference, Bangalore and Pune, India.

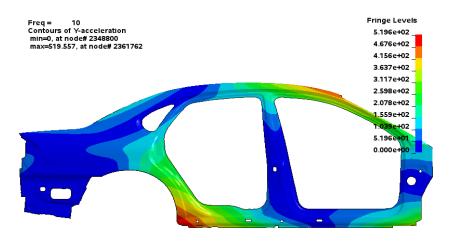


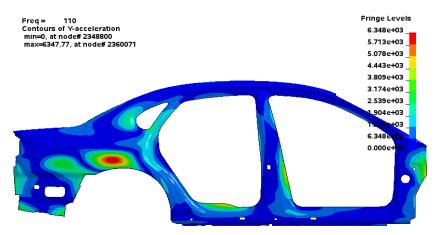
SSD analysis on a side frame model



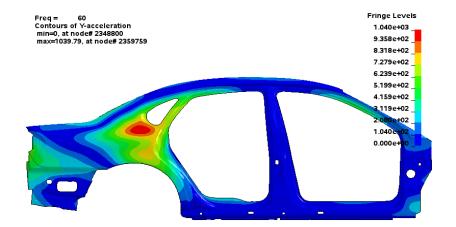
The excitation is given in the range of 10-140 Hz, in the form of harmonic unit nodal force in the direction vertical to the frame.

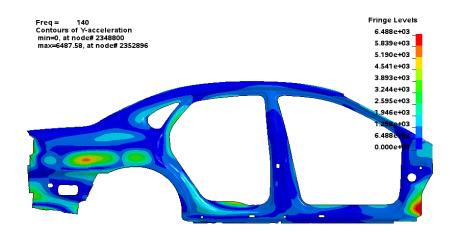
Acceleration SSD (by d3ssd)





z x_x





z x_x Technology Corporation



• Modal expansion (for D3SSD complex variable version)

Modal expansion Function type (sin, cos) х Animate M-E Div: 20 co: 🕶 SF: 1000 Last: 100 Freq: 15.2525 Mode: 5 Ŧ Animate ✓ Loop 30 S F LS-DYNA keyword deck by LS-PrePost X-stress 20 Freq = Time step (N) 0.0025 Time = 1.035e-01 **Contours of X-stress** 7.986e-02 inner shell surface min=-0.133135, at elem# 2897053 5.620e-02 max=0.103532, at elem# 2428687 3.253e-02 8.865e-03 -1.480e-02 -3.847e-02 -6.214e-02 -8.580e-02 1.095e-01 3310-01 \bigcirc ŧ .,

Equivalent Radiated Power (ERP)



*FREQUENCY_DOMAIN_SSD_{ERP}

Acoustic intensity

$$I(r_P) = \frac{1}{2} \operatorname{Re} \left[p(r_P) \cdot v_n(r_P)^* \right]$$

ERP density

$$ERP_{\rho} = \frac{1}{2} \rho_F c_F V_n \overline{V_n}$$

ERP absolute

$$ERP_{abs} = \int_{S} ERP_{\rho} dS$$

ERP in dB

$$ERP_{dB} = 10\log_{10}(ERP_{abs} / ERP_{ref})$$

Calculation of ERP is a simple and fast way to characterize the structure borne noise. It gives user a good look at how panels contribute to total noise radiation. It is a valuable tool in early phase of product development.

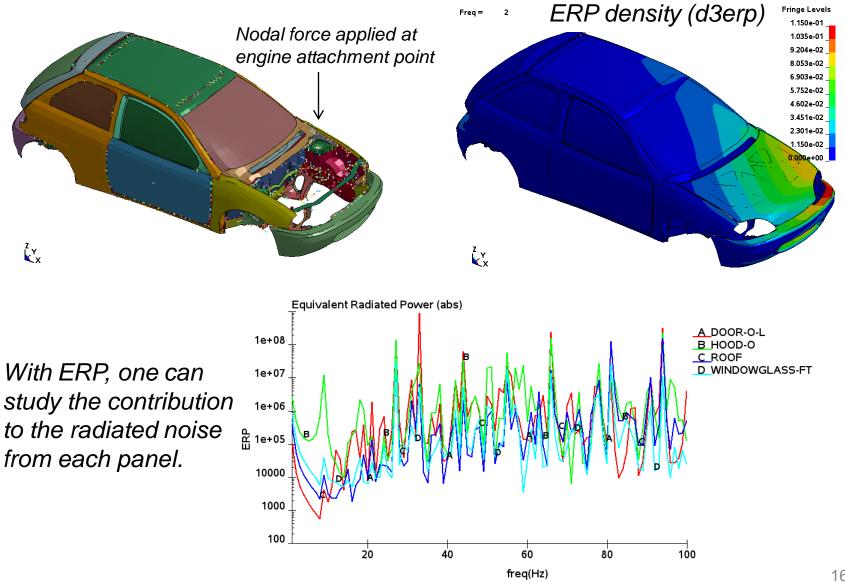
ERP calculation results are saved in

Binary database

✓ d3erp

- ASCII xyplot files
 - ✓ ERP_abs
 - ✓ ERP_dB





Damping options



*FREQUENCY_DOMAIN_SSD

Card 2	1	2	3	4	5	6	7	8
Variable	DAMP	LCDAM	LCTYP	DMPMAS	DMPSTF	DMPFLG		
Туре	F	Ι	Ι	F	F	I		
Default	0.0	0	0	0.0	0.0	0		

• Viscous damping

$$F_v = c \cdot v$$

• Structural damping

$$F_{s} = i \cdot G \cdot k \cdot u$$

*DAMPING_PART_MASS *DAMPING_PART_STIFFNESS *DAMPING_STRUCTURAL *MAT_DAMPER_VISCOUS

To be implemented / tested

Local viscous damping from more material models: *MAT_LINEAR_ELASTIC_DISCRETE_BEAM *MAT_ELASTIC_SPRING_DISCRETE_BEAM Local structural damping

Option: direct solver



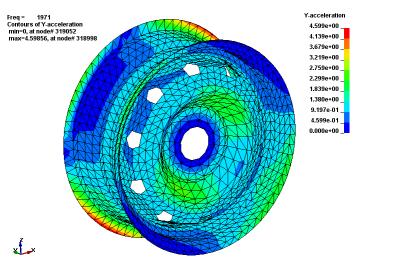
*FREQUENCY_DOMAIN_SSD_{DIRECT}

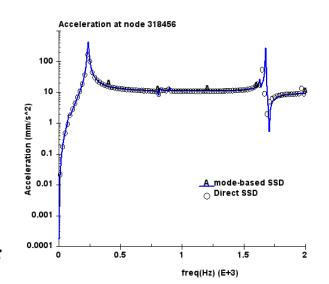
Indirect solver based on eigenmodes

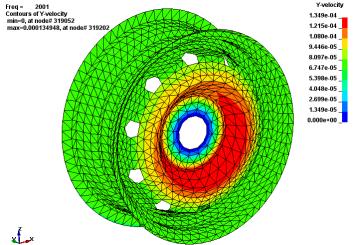
- Fast
- Constant material properties

Direct solver (physical coordinates)

- Slow
- Frequency dependent material properties







2.3) Random vibration analysis



Why we need random vibration analysis?

 $_{\odot}$ The loading on a structure is not known in a definite sense

 Many vibration environments are not related to a specific driving frequency (may have input from multiple sources)

o Examples:

- Wind-turbine
- Air flow over a wing or past a car body
- Acoustic input from jet engine exhaust
- Earthquake ground motion
- Wheels running over a rough road
- Ocean wave loads on offshore platforms











"Multi Axis Shaker Table" by Davevandongen - Moog FCS company.

Licensed under Creative Commons Attribution 3.0 via Wikimedia Commons http://commons.wikimedia.org/wiki/File:Multi_Axis_Shaker_Table.jpg#mediaviewer/File:Multi_A xis_Shaker_Table.jpg



Load

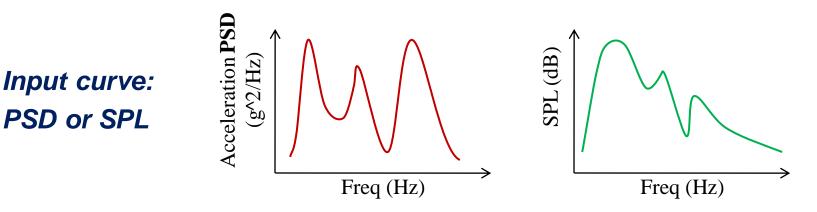
- o Base acceleration
- o Random pressure
- Plane wave
- Random progressive wave
- Reverberant wave
- o Turbulent boundary layer
- Nodal force

Pre-stress condition

- Thermal pre-stress*
- Mechanical pre-stress

Results

- \circ PSD of u, v, a and stresses
- RMS of u, v, a and stresses
- \circ zero-crossing frequencies



*Aerospace Portfolio, National Research Council, Canada: Devon Downes, Manouchehr Nejad Ensan, *"Vibration Analysis of a Compressor Blade at High Temperature"*, 14th International LS-DYNA Users Conference, Dearborn, Michigan, June 2016.

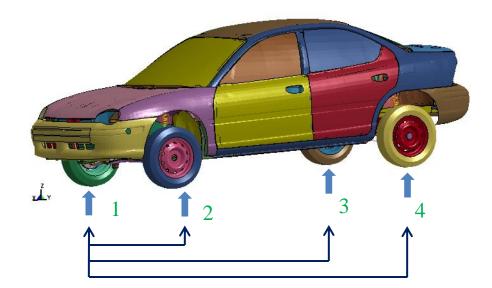


Auto PSD Cards. Include NASPD cards of this format, one per excitation.

Card 5a	1	2	3	4	5	6	7	8
Variable	SID	STYPE	DOF	LDPSD	LDVEL	LDFLW	LDSPN	CID
Туре	Ι	Ι	Ι	Ι	Ι	Ι	Ι	Ι
Default					0	0	0	0

Cross PSD Card. Include NCPSD cards of this format, one per excitation.

Card 5b	1	2	3	4	5	6	7	8
Variable	LOAD_I	LOAD_J	LCTYP2	LDPSD1	LDPSD2			
Туре	Ι	Ι	Ι	Ι	Ι			
Default			0					

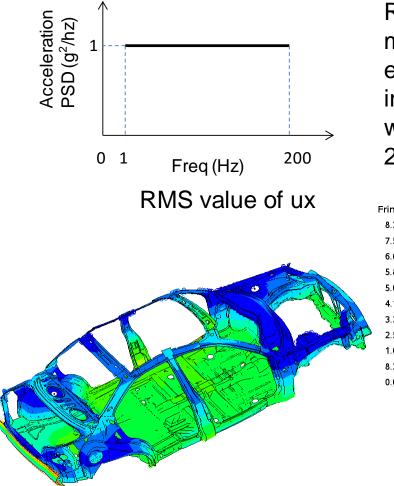


Mathematical analogy

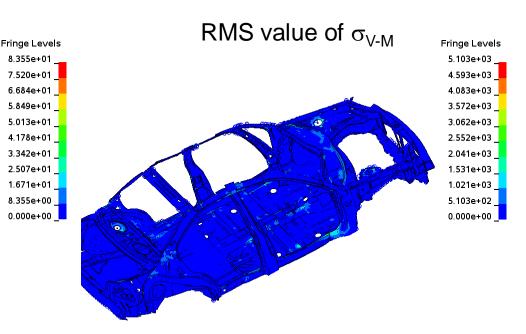
$$(x+y)^2 = x^2 + y^2 + 2xy$$



Random vibration analysis on a BIW model

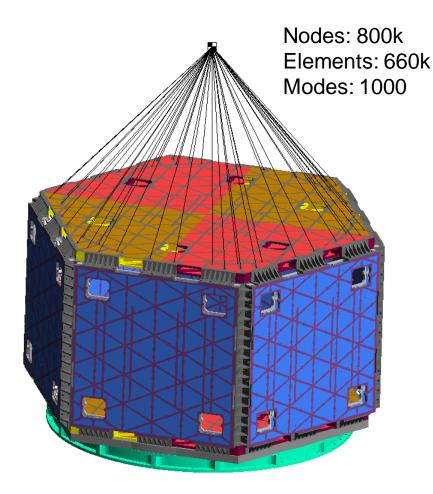


Random vibration analysis for the BIW model under base acceleration PSD excitation. The acceleration is specified in x-direction The PSD curve is given as white noise $(1g^2/Hz)$ for the range of 1-200 Hz as follows.

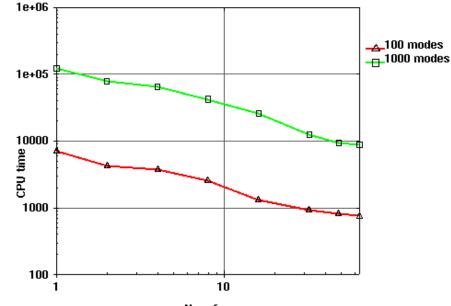




Random vibration analysis with MPP



Model courtesy of Predictive Engineering



No. of processors

"Broad-Spectrum Stress and Vibration Analysis of Large Composite Container", Adrian Jensen, George Laird (**Predictive Engineering, Inc.**), Adrian Tayne (**ECS Case, Becklin Holdings, Inc.**), 14th International LS-DYNA Users Conference, Dearborn, Michigan, June 2016.



Rafael, Israel: Shor, O., Lev, Y., and Huang, Y., "Simulation of a Thin Walled Aluminum Tube Subjected to Base Acceleration Using LS-DYNA's Vibro-Acoustic Solver", 11th International LS-DYNA Users Conference, Dearborn, Michigan, June, 2010.

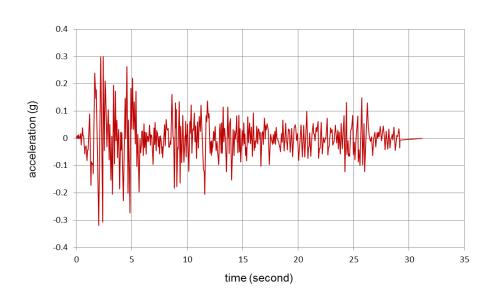
The Boeing Company: Rassaian M., Arakawa T., Huang Y., "*Structural analysis with vibro-acoustic loads*", 2012 Aircraft Airworthiness & Sustainment Conference (AA&S 2012), Baltimore, Maryland, April 2012.

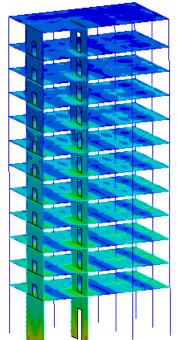
GIGABYTE : Dongke Lu, "Vibration fatigue analysis of computer servers", the 2nd China LS-DYNA Users Conference, Shanghai, China, November, 2015.

2.4) Response spectrum analysis



- Use various mode combination methods to evaluate peak response of structure due to input spectrum.
- The input spectrum is the peak response (acceleration, velocity or displacement) of single dof system with different natural frequencies.
- Multiple curves to define the series of excitation spectrum corresponding to different damping ratio.
- It is an approximate method, but fast and effective.







Mode combination

- o SRSS method
- NRC Grouping method
- \circ CQC method
- \circ Double Sum methods
 - ✓ Rosenblueth-Elorduy coefficient
 - ✓ Gupta-Cordero coefficient
 - ✓ Modified Gupta-Cordero coefficient
- o NRL SUM method
- o Rosenblueth method

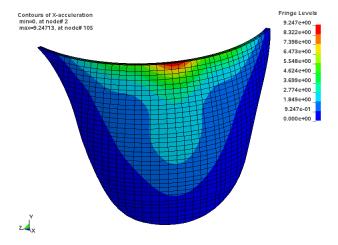


- \circ Base velocity
- Base acceleration
- o Base displacement
- Nodal force
- Pressure

Applications

- Civil / Hydraulic
 buildings
 - ✓ Dams
 - ✓ Bridges
 - ✓ High buildings
- Nuclear power plants

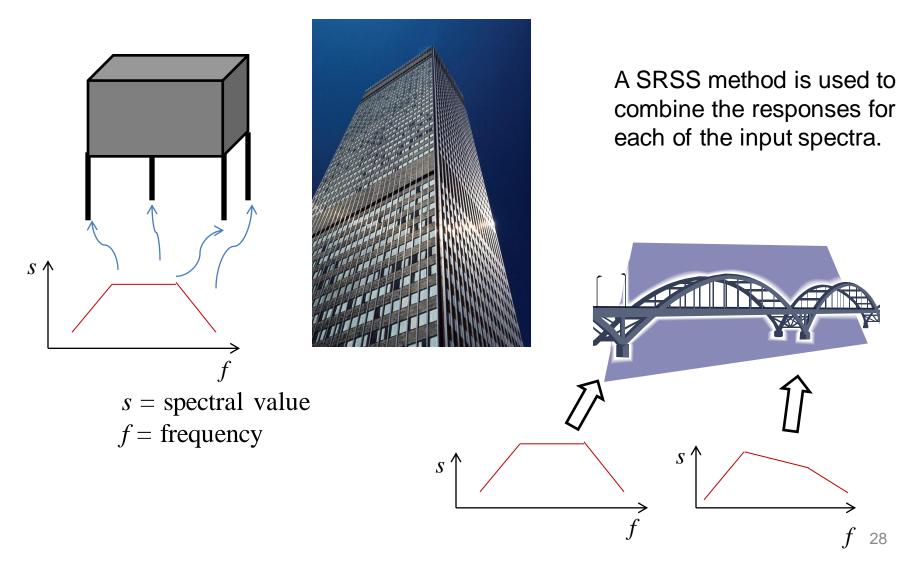




El Atazar Dam



Multi-point response spectrum analysis



Option: DDAM



DDAM (Dynamic Design Analysis Method)

- US Navy-developed analytical procedure
- It evaluates the design of equipment subject to dynamic loading caused by underwater explosions (UNDEX).
- The analysis uses a form of shock spectrum analysis that estimates the dynamic response of a component to shock loading caused by the sudden movement of a naval vessel.
- The analytical process simulates the interaction between the shock-loaded component and its fixed structure.
- It is a standard naval engineering procedure for shipboard structural dynamics.



All mission-essential equipment on board Naval ships and submarines must be qualified for shock loads caused by underwater explosions (UNDEX)



Shock Design Values Material type

NRL-1396User defined

Elastic Elasto-plastic

Ship type

SubmarineSurface ship

Mounting type

Hull mounted
Deck mounted
Shell Plating mounted

Load direction

Vertical
Athwartship
Fore and Aft

Mode combination

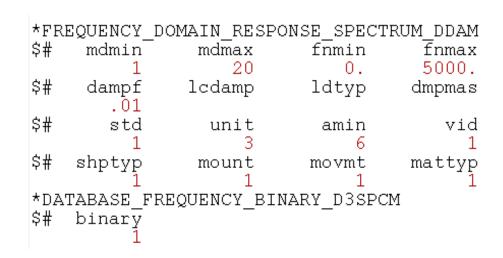
NRL SumNRL Sum with CSM

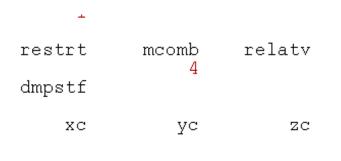


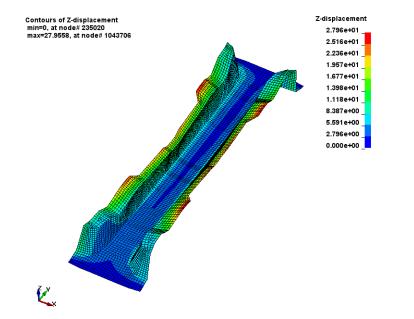


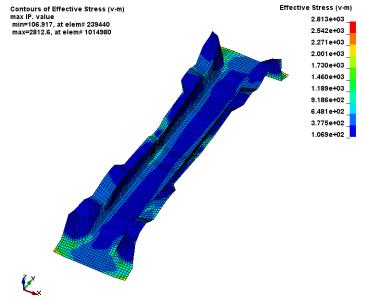
"NAVSEA 0908-LP-000-3010 (Revision 1), Shock Design Criteria for Surface Ships". Naval Sea Systems Command. September 1995.













*CONTROL_IMPLICIT_MODAL_DYNAMIC *CONTROL_IMPLICIT_MODAL_DYNAMIC_DAMPING *CONTROL_IMPLICIT_MODAL_DYNAMIC_MODE

 $\mathbf{m}\ddot{\mathbf{u}} + \mathbf{c}\dot{\mathbf{u}} + \mathbf{k}\mathbf{u} = \mathbf{p}(t)$

$$\mathbf{u} = \sum_{n=1}^{N} \phi_n q_n(t) = \mathbf{\Phi} \mathbf{q}$$

$$\mathbf{\Phi}^T \mathbf{m} \mathbf{\Phi} \ddot{\mathbf{q}} + \mathbf{\Phi}^T \mathbf{c} \mathbf{\Phi} \dot{\mathbf{q}} + \mathbf{\Phi}^T \mathbf{k} \mathbf{\Phi} q = \mathbf{\Phi}^T \mathbf{p}(t)$$

Significant improvement on the performance, by David Benson, in responding to request from Tesla Motors.



3) ACOUSTIC SOLVERS

3.1) Introduction

- 3.2) BEM acoustic solver
- 3.3) FEM acoustic solver
- 3.4) SEA for high frequency acoustics



Q

n

 $V_n(\omega), p(\omega)$

Vibrating structure

S

Time domain acoustic solver in LS-DYNA

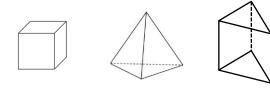
✓ MAT_ACOUSTIC with solid element 8 or 14

Frequency domain acoustic solver in LS-DYNA

- ✓ FREQUENCY_DOMAIN_ACOUSTIC_BEM
 - Rayleigh method
 - o Kirchhoff method
 - o Collocation BEM
 - Variational indirect BEM

✓ FREQUENCY_DOMAIN_ACOUSTIC_FEM

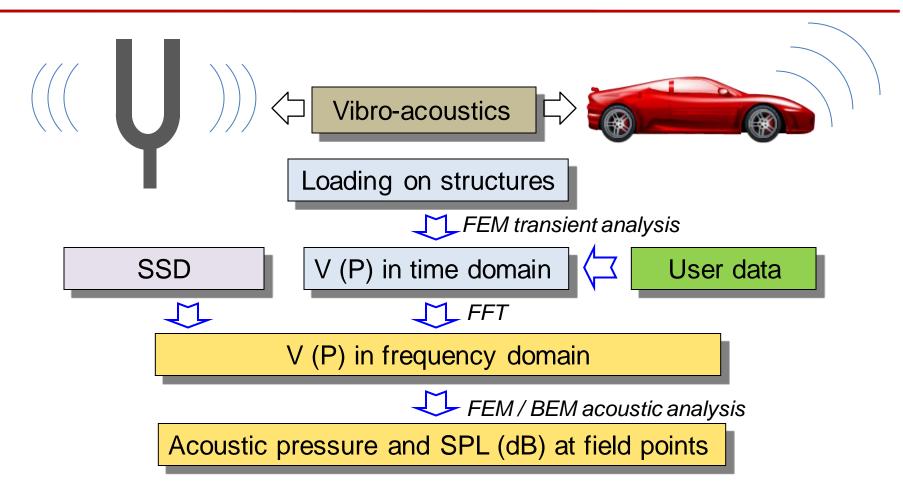
- o Hexahedron
- Tetrahedron
- o Pentahedron



✓ SEA (ongoing development)

Vibro-acoustic analysis





National Taipei University of Technology, Taiwan: Guo-Ding Huang, Hsiu-Ying Hwang, Xijun Wang, "Vibration Testing and Analysis for a Midsize Electric Bus", Proceedings of the 19th National Conference on Vehicle Engineering, Nov. 14, 2014, TIIT, Jhongli, Taiwan.

3.2) BEM acoustic solver



BEM (accurate)

- > Indirect variational boundary element method
- Collocation boundary element method
 - Burton-Miller formulation
 - Sound power and radiation efficiency are computed

They used to be time consuming A fast solver based on domain decomposition MPP version

Approximate (simplified) methods

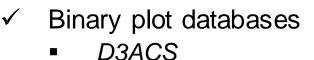
- > Rayleigh method
- Kirchhoff method

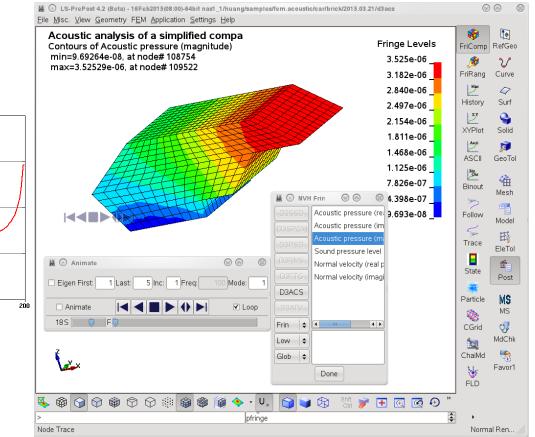
Assumptions and simplification in formulation Very fast since no equation system to solve

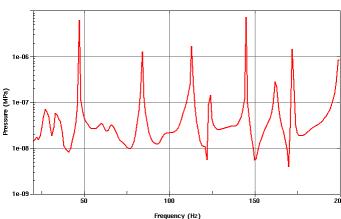


Frequency domain acoustic results

- ✓ ASCII xyplot files
 - panel_contribution_NID
 - Press_Pa
 - Press_dB
 - Bepres





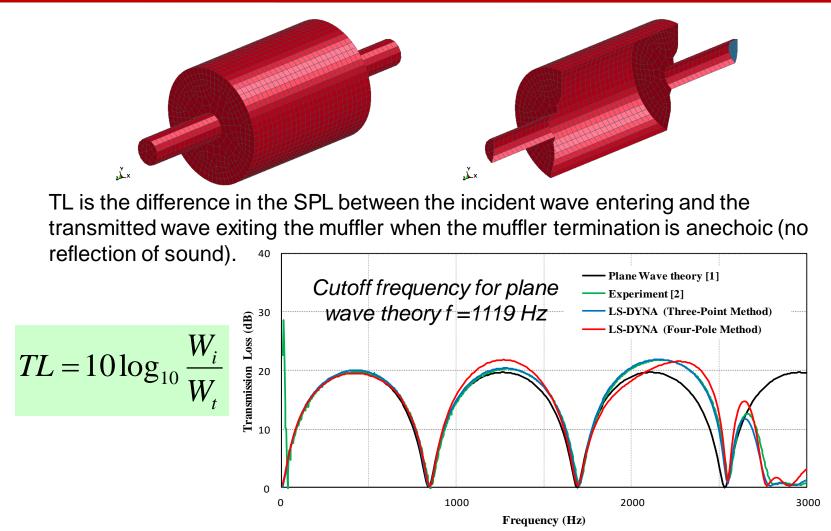


³⁷

Muffler transmission loss analysis



38



Akrapovič d.d.: Marko Krebelj, "Transmission loss simulation of acoustic elements in LS-DYNA", 9th European LS-DYNA Users' Conference, Manchester, UK, June, 2013.

Tire noise



Fringe Levels

4.215e+01

3.794e+01

3.372e+01 2.951e+01 2.529e+01

2.108e+01 1.686e+01

1.265e+01 8.430e+00 4.215e+00 0.000e+00

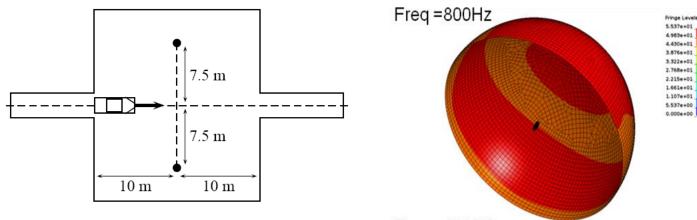
39

Tire noise is one of main sources in automotive noise, especially pass-by noise.

A numerical model of LS-DYNA for the prediction of tire noise radiation:

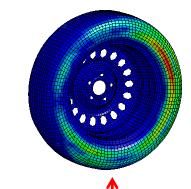
- SSD describes the dynamic behavior of the tire
- BEM computes the amount of tire noise due to tire vibration

The setup for a pass-by noise test from the ISO 362 Standard



Zhe Cui, Yun Huang, "Sound Radiation Analysis of a Tire with LS-DYNA", *13th International LS-DYNA Users Conference*, Detroit, June, 2014.

LS-DYNA keyword deck by LS-PrePost Freq = 300 Contours of Y-velocity min=0, at node# 283603 max=42.1501, at node# 2837949

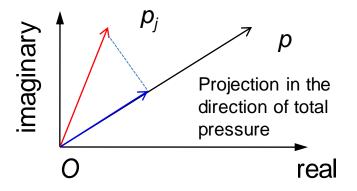


Unit force load

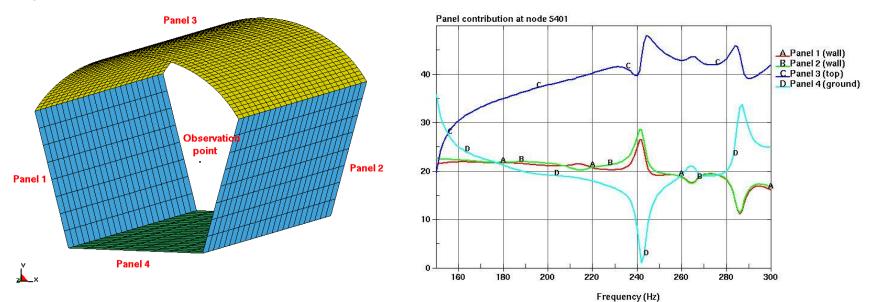


Acoustic panel contribution analysis

$$p(P) = \sum_{j=1}^{N} \int_{\Gamma_j} \left(G \frac{\partial p}{\partial n} - p \frac{\partial G}{\partial n} \right) d\Gamma_j$$
$$= \sum_{j=1}^{N} p_j(P)$$



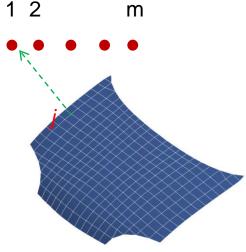
A simplified tunnel model



ATV and MATV to accelerate acoustic computation

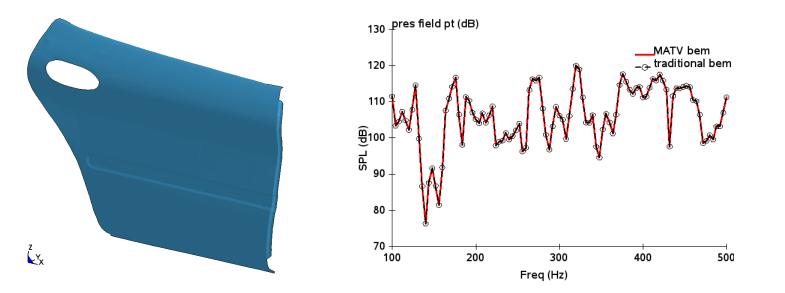
- Acoustic Transfer Vector can be obtained by including the option ATV in the keyword.
- It calculates acoustic pressure (and sound pressure level) at field points due to unit normal velocity of each surface node.
- ATV is dependent on structure model, properties of acoustic fluid as well as location of field points.
- An important extension is modal acoustic transfer vector, which is based on excitation of the structure by modal shapes. Then the acoustic response for any frequency domain excitation can be obtained by superposition of a series of modal acoustic transfer vectors.

$$\{P\}_{m} = [ATV]_{m \times n} \{V\}_{n}$$
$$\{P\}_{m} = [MATV]_{m \times l} \{q\}_{l}$$





A simplified door model is used for MATV. It is fixed at the upper edge and the 4 holes near the lower edge. It is subjected to 10 loading cases. For each of the loading case, a nodal force spectrum is given at one node on the door.

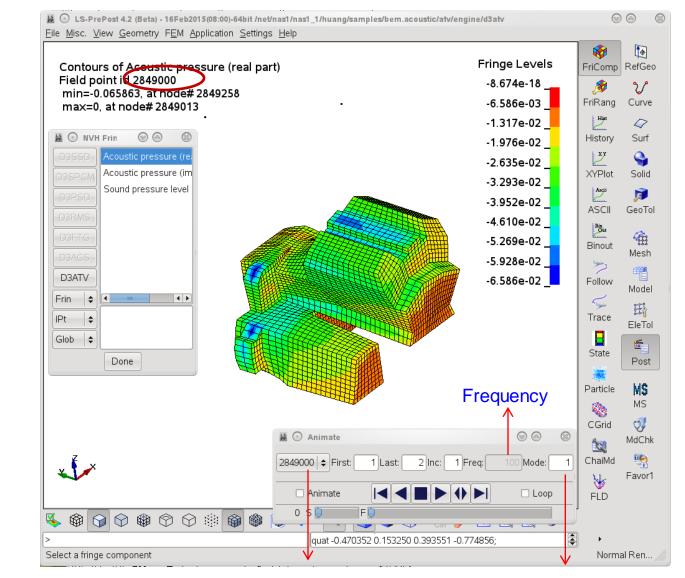


Cases	traditional BEM	MATV BEM
1 loading case	2 h 39 m 50 s	4 h 40 m 56 s
10 loading cases	26 h 38 m 18 s	4 h 41 m 10 s

Intel Xeron CPU E5504 @2.00 GHz (CPU MHz: 1596.00 cache size 4096 KB)







Field Point IDs

State Numbers



*FREQUENCY_DOMAIN_ACOUSTIC_INCIDENT_WAVE

Card 1	1	2	3	4	5	6	7	8
Variable	TYP	MAG	XC	YC	ZC			
Туре	Ι	F	F	F	F			
Default	1	None	None	None	None			

VARIABLE

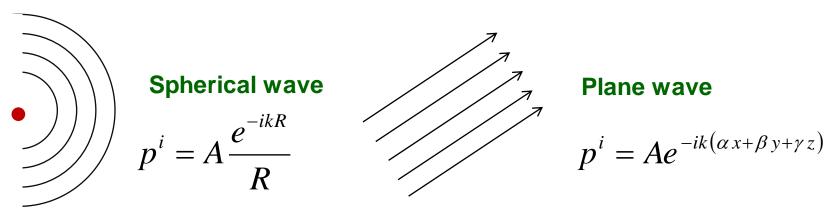
DESCRIPTION

MAG

Magnitude of the incident sound wave

GT.0: constant magnitude,

LT.0: |MAG| is a curve ID, which defines the frequency dependent magnitude. See *DEFINE_CURVE.



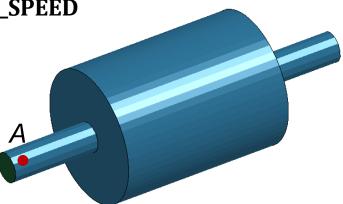
Complex sound speed



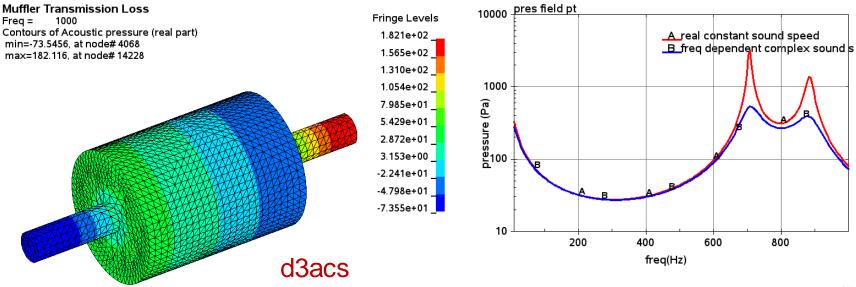
*FREQUENCY_DOMAIN_ACOUSTIC_SOUND_SPEED

Card 1	1
Variable	ID
Туре	Ι
Default	None

Card 2	1	2
Variable	LCID1	LCID2
Туре	Ι	Ι
Default	None	None



Due to the damping in the acoustic system, the acoustic pressure at field point A is reduced, comparing to the case without damping.



Acoustic fringe plot



*FREQUENCY_DOMAIN_ACOUSTIC_FRINGE_PLOT_{OPTION} Purpose:

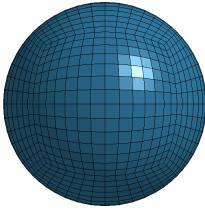
Define field points for acoustic pressure computation and use D3ACS binary database to visualize the pressure distribution.

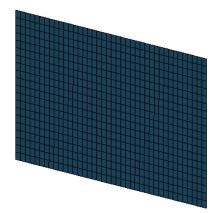
Options:

PART	Existing structure
PART_SET	Existing structure components
NODE_SET	components
SPHERE	LS-DYNA generates
PLATE	mesh automatically

Results (D3ACS):

- Real part of acoustic pressure
- Imaginary part of acoustic pressure
- Absolute value of acoustic pressure
- Sound Pressure Level (dB)
- ✓ Supported by LS-PrePost 4.2 and above



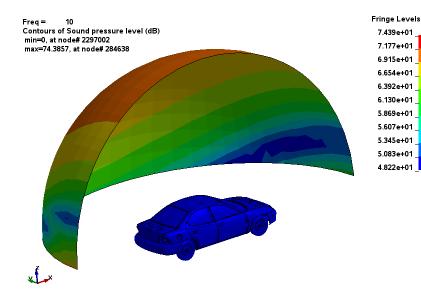


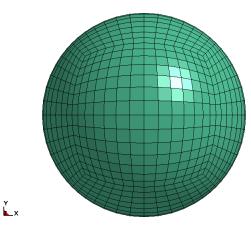


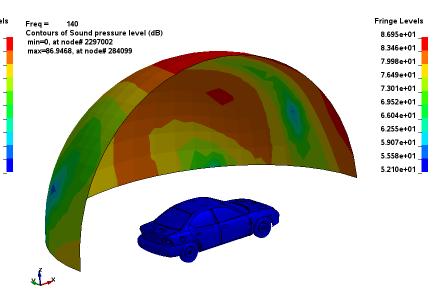
*FREQUENCY_DOMAIN_ACOUSTIC_FRINGE_PLOT_{SPHERE}

R = 5000 mmDENSITY = 15 No. of new nodes: 1178 No. of new elements: 1176

Radiated noise from vehicle







3.3) FEM acoustic solver



Background

- 1) FEM acoustics is an alternative method for simulating acoustics. It helps predict and improve sound and noise performance of various systems. The FEM simulates the entire propagation volume -- being air or water.
- 2) Compute acoustic pressure and SPL (sound pressure level)
- 3) Output binary database: d3acs (accessible by LS-PREPOST)
- 4) Output ASCII database: Press_Pa and Press_dB as xyplot files
- 5) Output frequency range dependent on mesh size
- 6) Very fast since
 - ✓ One unknown per node
 - \checkmark The majority of the matrix is unchanged for all frequencies
 - ✓ Using a fast sparse matrix iterative solver

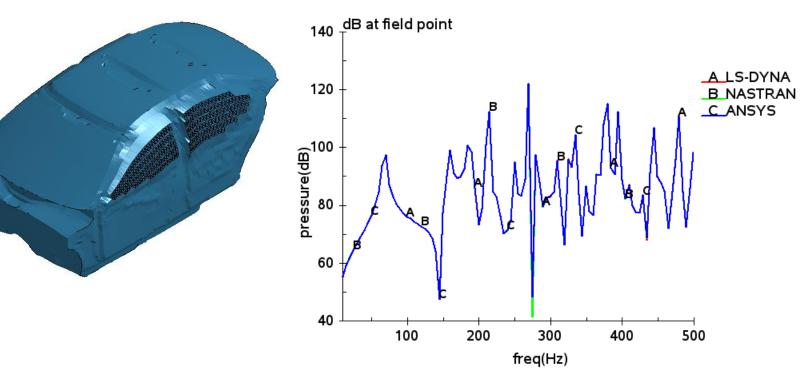


Number of Nodes: 114221 Number of Tetra elements: 643619 Two loading cases:

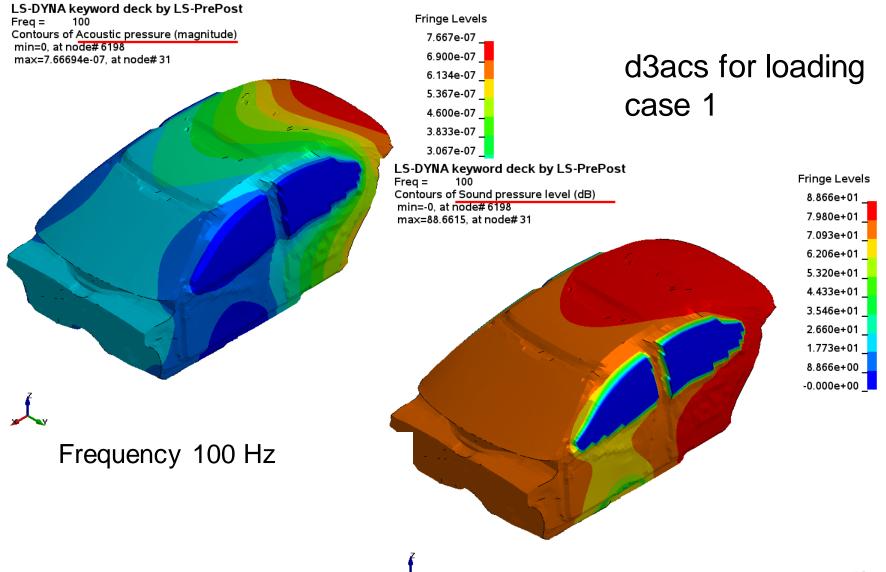
- 1. Base excitation + open window
- 2. Base excitation + impedance

Loading case 1:

- Base excitation 4mm/s for 10-500 Hz.
- Open windows



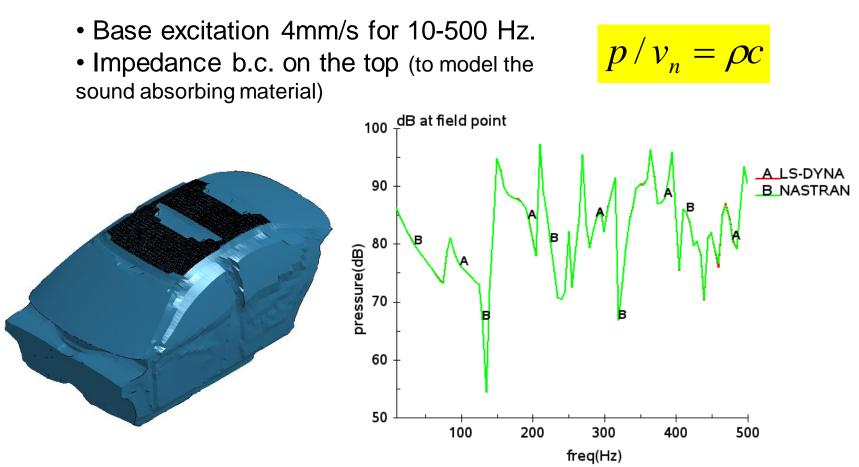




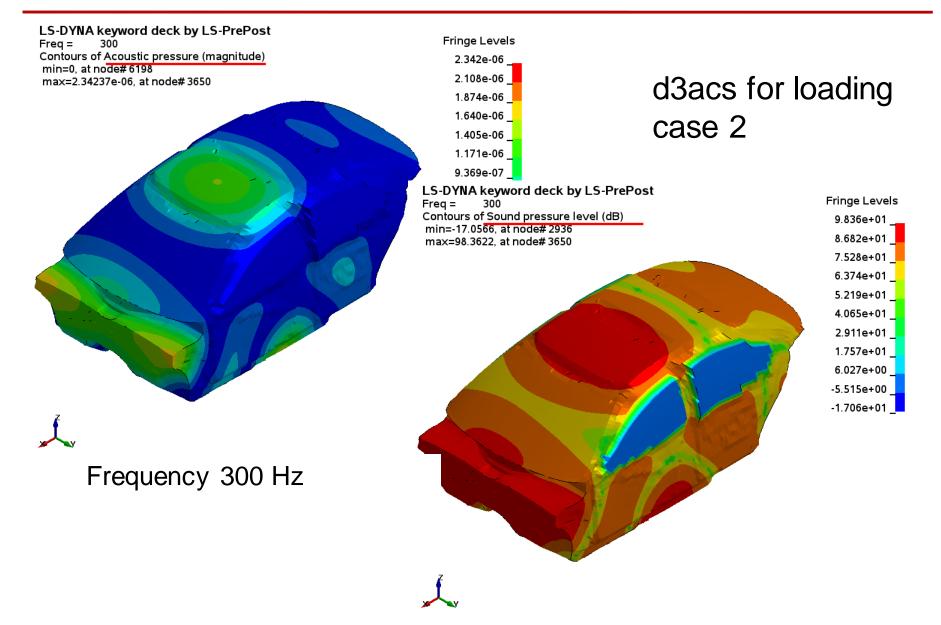


Loading case 2:

characteristic impedance









Other software

6.698696E-06

8.108078E+01

1.254568E+02

1.477799E+02

1.521901E+02

1.728723E+02

1.984481E+02

2.085895E+02

2.145808E+02

2.232297E+02

Acoustic Eigenvalue Analysis

7

8

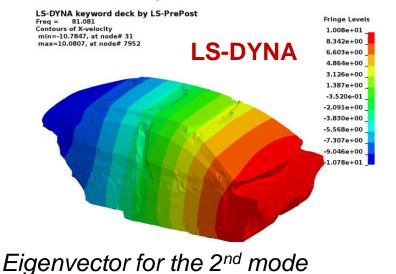
9

10

*FREQUENCY_DOMAIN_ACOUSTIC_FEM	Mode	LS-DYNA
_EIGENVALUE	1	3.93144E-06
$\left(\!\left[K_{a}\right]+j\omega\left[C_{a}\right]-\omega^{2}\left[M_{a}\right]\right)\!\left\{p_{i}\right\}=\left\{F_{a}\right\}$	2	8.10808E+01
$\left(\left[\mathbf{A}_{a}\right]+J\omega\left[\mathbf{C}_{a}\right]-\omega\left[\mathbf{M}_{a}\right]\right)\left(p_{i}\right)-\left(\mathbf{\Gamma}_{a}\right)$	3	1.25457E+02
$[K_a]{\phi_i} = \omega_i^2 [M_a]{\phi_i}$ $i = 1,, N_a$	4	1.47780E+02
$[\mathbf{M}_a](\varphi_i) = \omega_i [\mathbf{M}_a](\varphi_i) i = 1, \dots, i = a$	5	1.52190E+02
New databases:	6	1.72872E+02

•EIGOUT_AC •D3EIGV_AC

A closed compartment model



Pringe: DEFAULT.SC1. Mode 2:Preq=81.081. Eigenvectors. Transistical, 2: Component. (NON-LAYERED)	
	8.80-06 7.27-06
	5.74-06
	4.21.06
	2.68-06
	1.15-06
	-3.78-07
	-1.91-06
	-3.44-06
	-4.97-06-
	-6.50-06

1.98448E+02

2.08590E+02

2.14581E+02

2.23230E+02

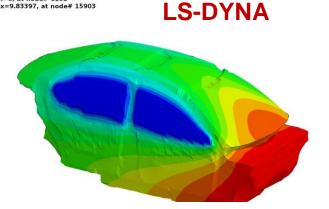


A compartment model with auto compartment windows open



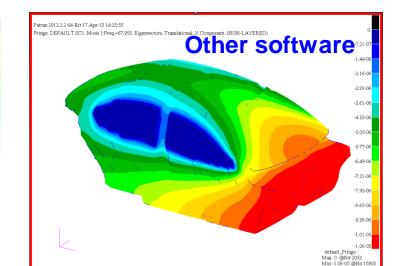
Mode	LS-DYNA	Other software
1	6.79551E+01	6.795506E+01
2	1.03346E+02	1.033460E+02
3	1.47853E+02	1.478530E+02
4	1.58211E+02	1.582106E+02
5	1.74781E+02	1.747807E+02
6	1.87460E+02	1.874595E+02
7	2.10906E+02	2.109057E+02
8	2.14993E+02	2.149934E+02
9	2.28861E+02	2.288609E+02
10	2.50667E+02	2.506669E+02

LS-DYNA keyword deck by LS-PrePost Freq = 67.955 Contours of X-velocity min=0, at node# 6198 max=9.83397, at node# 15903



Eigenvector for the 1st mode

Fringe Levels 9.834e+00 9.014e+00 8.195e+00 5.735e+00 4.977e+00 3.278e+00 3.278e+00 1.639e+00 8.195e+01 0.000e+00



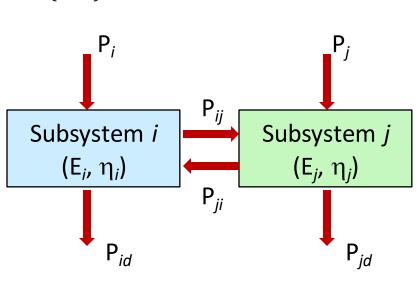
3.4) SEA (Statistical Energy Analysis)



*FREQUENCY_DOMAIN_SEA_SUBSYSTEM *FREQUENCY_DOMAIN_SEA_CONNECTION *FREQUENCY_DOMAIN_SEA_INPUT_POWER

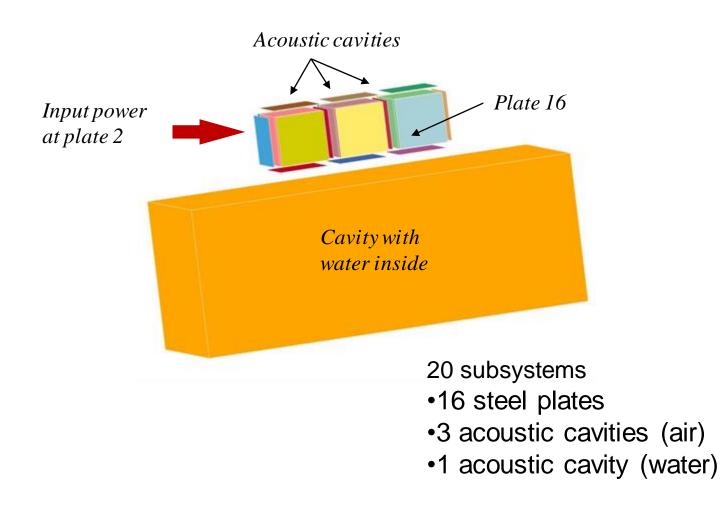
1	10	100	1.e3	1.e4	2.e4	Frequency (Hz)
		<u>Determ</u> (FEM/		<u>St</u>	<u>tatistical</u> (SEA)	

- SEA is a statistical method for studying vibration and acoustics in high frequency range, without using elements or mesh.
- In SEA a system is represented in terms of a number of coupled subsystems and a set of linear equations are derived that describe the input, storage, transmission and dissipation of energy within each subsystem.



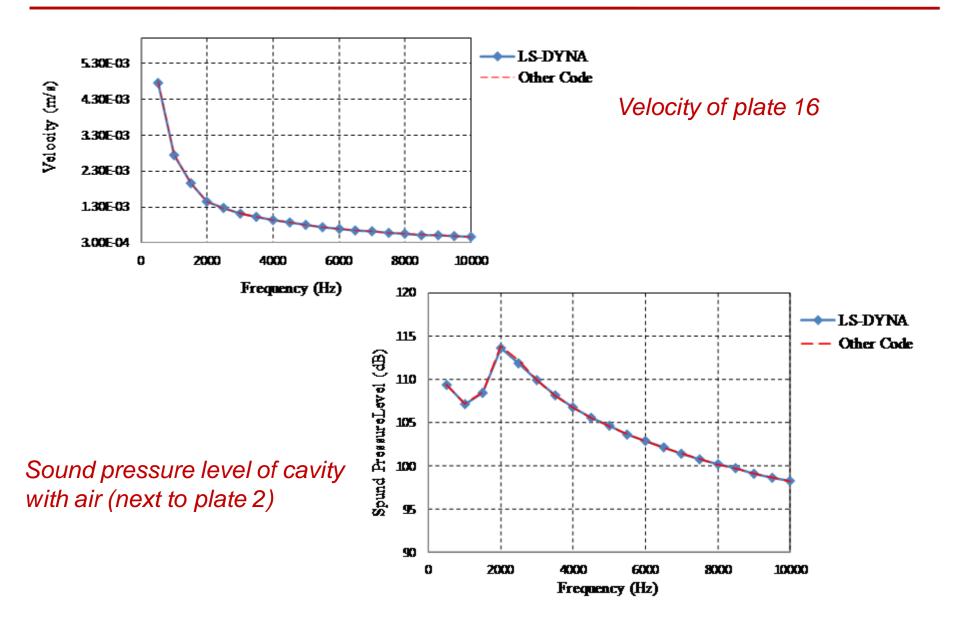
SEA model of 2 subsystems





Courtesy of Numerical Engineering Solutions, Australia







- **California Polytechnic State University:** Roger Sharpe, "A prediction of the acoustic output of a golf driver head using finite elements", M.S. Thesis, 2010.
- California Polytechnic State University: Scott Moreira, "Predicting the acoustic response of the golf club & ball impact using finite elements and the boundary element method", M.S. Thesis, 2011.
- California Polytechnic State University: Mase, T., Sharpe, R., Volkoff-Shoemaker, N., and Moreira, S., "*Modeling the Sound of a Golf Club Impact*", Journal of Sports Engineering and Technology, Vol. 226, Issue 2, pp. 107-113, June, 2012.
- Sheffield Hallam University: Tom Allen, Jim Gough, David Koncan, David James, Eric Morales, Paul Wood, "*Modeling the acoustics of a golf ball impacting a titanium plate*", Procedia Engineering, 72 (2014) 587-592.
- Flotrend Corporation, Taiwan: Leo Chen, "Noise Analysis of AC devices by LS-DYNA", Flotrend technique note, 2014.
- National Taipei University of Technology, Taiwan: Hsiu-Ying Hwang, Guo-Ding Huang, Zong-Syun Jhang, "Improvement of Noise and Vibration for a Midsize Electric Bus", Proceedings of the 31st National Congress of Chinese Mechanical Engineering Society, Taizhong, Taiwan.



4) FATIGUE SOLVERS

4.1) Introduction
4.2) SN curve and EN curve
4.3) Frequency domain fatigue analysis

4.3.1) Fatigue analysis in random vibration
4.3.2) Fatigue analysis in SSD

4.4) Time domain fatigue analysis

4.4.1) Stress based approach
4.4.2) Strain based approach

4.5) Fatigue analysis database: d3ftg

4.1) Introduction



What is fatigue?

- Fatigue is a process in which damage accumulates due to the repetitive application of loads that may be well below the yield point.
- Fatigue is a complex process involving many steps but it can be broken down into initiation and propagation of fatigue cracks.
- It is estimated that fatigue failures are responsible for 90% of all metallic failures.
- For many years, fatigue has been a significant and challenging problem for engineers, especially for those who design structures such as aircrafts, railroad vehicles, automotives, bridges, pressure vessels, and cranes.

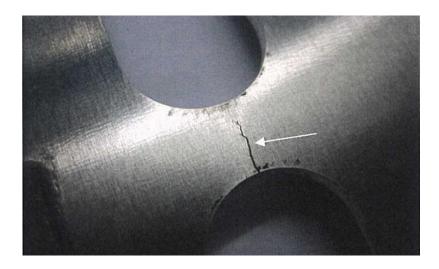






How to run fatigue analysis?

- □ Fatigue analysis can be performed in time domain and frequency domain.
- Two frequency domain approaches based on <u>random vibration theory</u> <u>and harmonic vibration (SSD) theory</u> have been implemented in LS-DYNA for fatigue and durability analysis.
- Recently we implemented time domain fatigue, including <u>one based on</u> <u>stress</u> and <u>the other based on strain</u> (further testing and validation needed)







S-N curve (high cycle, low stress)

*MAT_ADD_FATIGUE

Card 1	1	2	3	4	5	6	7	8
Variable	MID	LCID	LTYPE	А	В	STHRES	SNLIMT	SNTYPE
Туре	Ι	Ι	Ι	F	F	F	Ι	Ι
Default	none	-1	0	0.0	0.0	none	0	0

- By ***DEFINE_CURVE**
- By equation

 $N \cdot S^m = a$

 $\log(S) = a - b \cdot \log(N)$

N: number of cycles for fatigue failure S: stress

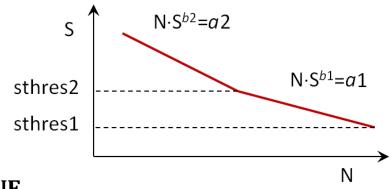
500 1045 steel Stress amplitude (MN/m²) 400Fatigue Stress amplitude (10^3) limit 300 200 2014-T6 aluminium 20100 1010 10^{4} 10^{3} 10^{5} 10^{6} 10 10^{8} 10^{9} Number of cycles, Nf

Source of information: http://www.efunda.com

• Fatigue life of stress below fatigue threshold

SNLIMT Fatigue life for stress lower than the lowest stress on S-N curve. EQ.0: use the life at the last point on S-N curve EQ.1: extrapolation from the last two points on S-N curve EQ.2: infinity.





*MAT_ADD_FATIGUE

Card 1	1	2	3	4	5	6	7	8
Variable	MID	LCID	LTYPE	А	В	STHRES	SNLIMT	SNTYPE
Туре	Ι	Ι	Ι	F	F	F	Ι	Ι
Default	none		0	0.0	0.0	none	0	0
Card 2	1	2	3	4	5	6	7	8
Variable				Ai	Bi	STHRESi		
Туре				F	F	F		
Default				0.0	0.0	none		

To define S-N curve with multiple slopes, the S-N curve can be split into multiple segments and each segment is defined by a set of parameters Ai, Bi and STHRESi. Up to 8 sets of the parameters (Ai, Bi and STHRESi) can be defined. The lower limit of the *i*-th segment is represented by the threshold stress STHRESi.

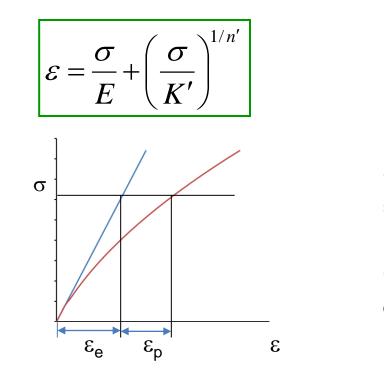


E-N curve (low cycle, high stress)

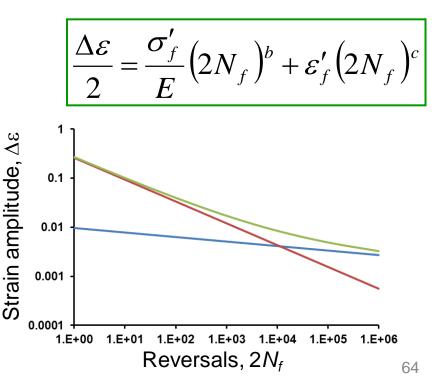
Card 1	1	2	3	4	5	6	7	8
Variable	MID	KP	NP	SIGMAP	EPSP	В	С	
Туре	Ι	F	F	F	F	F	F	
Default	none	none	none	none	none	none	none	

Cyclic stress strain curve

*MAT_ADD_FATIGUE_EN



Local strain-life relationship





4.3) Frequency domain fatigue method



- Keyword
 *FREQUENCY_DOMAIN_RANDOM_VIBRATION_FATIGUE
- Calculate fatigue life of structures under random vibration
- Based on S-N fatigue curve
- Based on probability distribution & Miner's Rule of Cumulative Damage Ratio

$$R = \sum_{i}^{n_i} \frac{n_i}{N_i}$$

• Schemes:

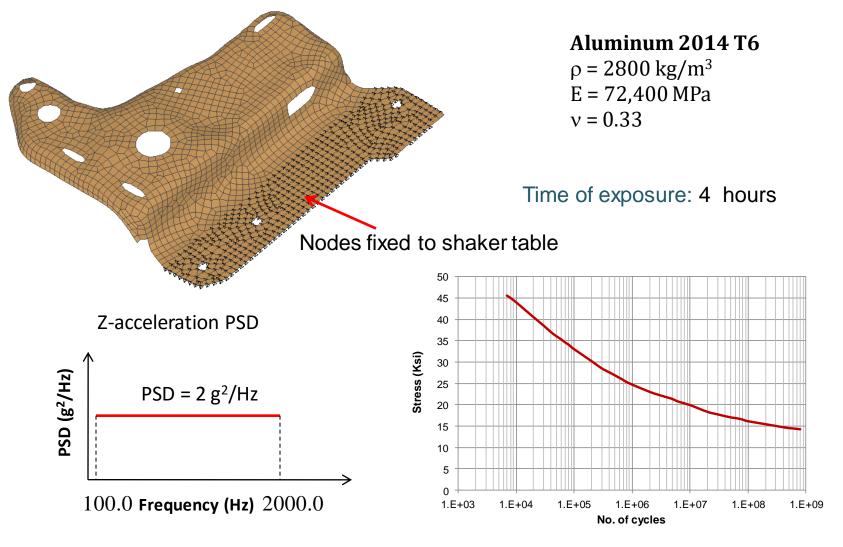
✓ ...

- ✓ Steinberg's Three-band technique considering the number of stress cycles at the 1σ , 2σ , and 3σ levels.
- \checkmark Dirlik method based on the 4 Moments of PSD.
- \checkmark Narrow band method
- ✓ Wirsching method



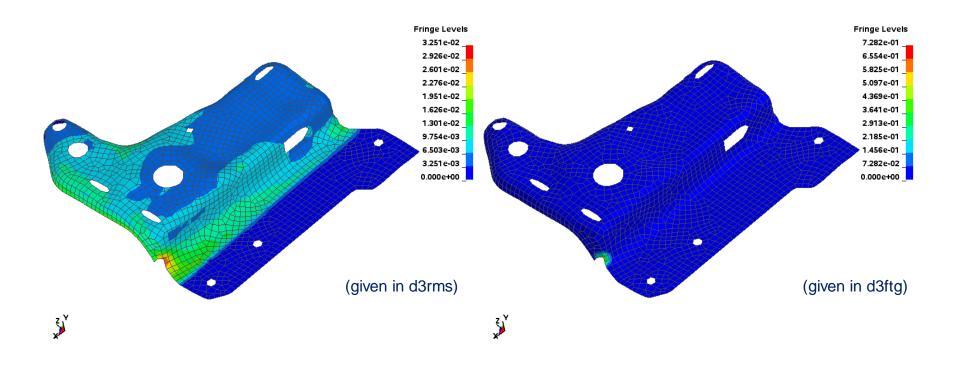
Examples of random vibration fatigue





S-N fatigue curve

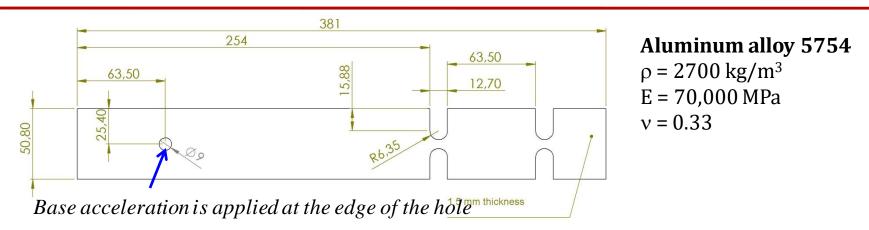


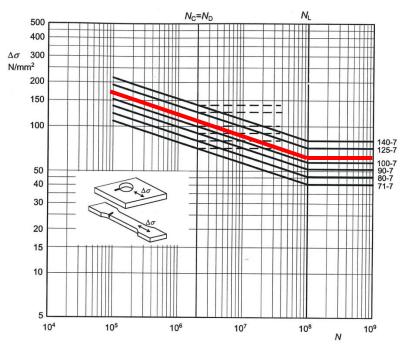


RMS of Von-Mises stress (unit: GPa)

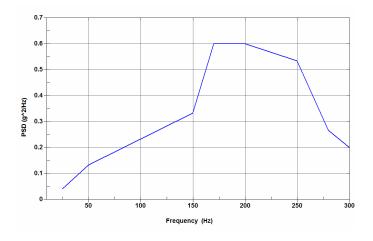
Accumulative damage ratio (by Steinberg's method)



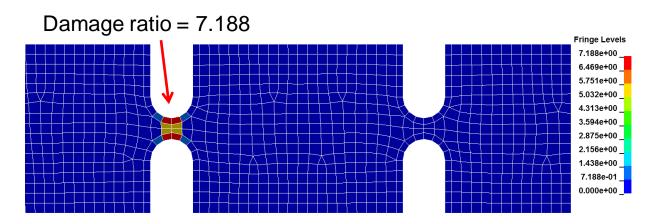




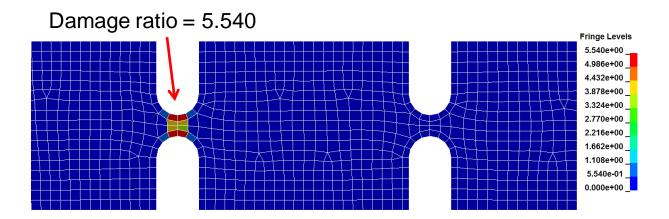
Acceleration PSD (exposure time: 1800 seconds)







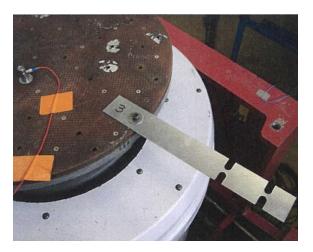
Cumulative damage ratio by Steinberg's method



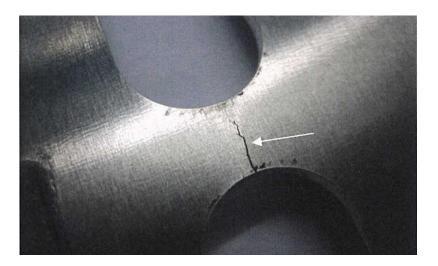
Cumulative damage ratio by Dirlik method



Experiment setup



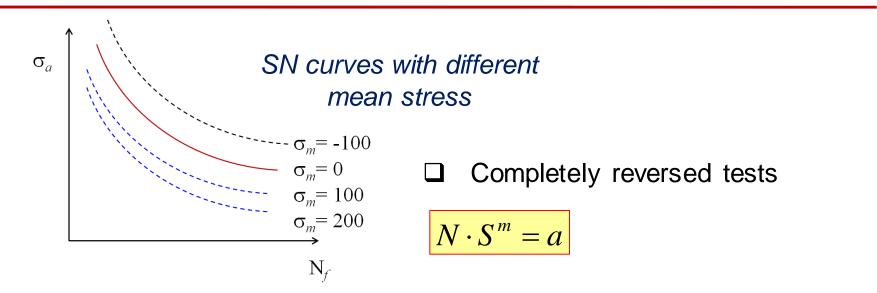
Failure at the notched point in experiment



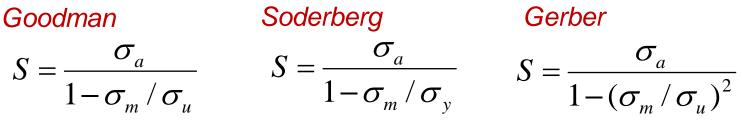
CIMES France: Ringeval, A., and Huang, Y., "Random Vibration Fatigue Analysis with LS-DYNA", *12th International LS-DYNA Users Conference*, Dearborn, Michigan, June, 2012.

King Saud University: AI-Bahkali Essam, Elkenani Hisham, Souli Mhamed,,"NVH and Random Vibration Fatigue Analysis of a Landing Gear's Leg for an Un-Manned Aerial Vehicle Using LS-DYNA", *9th European LS-DYNA Users' Conference*, Manchester, UK, June, 2013.

Mean stress correction



Mean stress correction equations



S = Fatigue strength for *N* cycles under zero mean stress σ_a = Fatigue strength for *N* cycles under mean stress σ_m σ_u = Ultimate tensile strength σ_v = Yield strength



*FATIGUE_MEAN_STRESS_CORRECTION

Card 1	1	2	3	4	5	6	7	8
Variable	METHOD							
Туре	I							

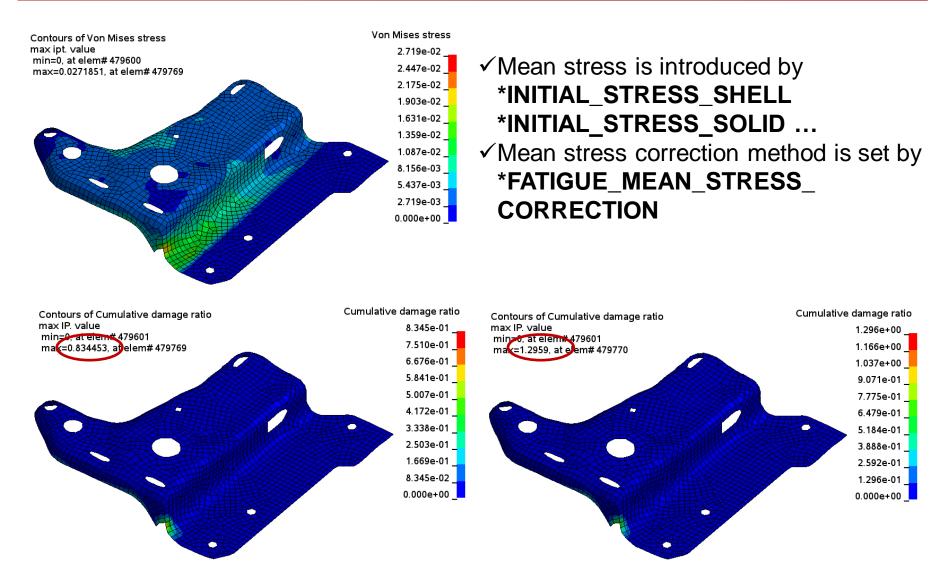
Card 2	1	2	3	4	5	6	7	8
Variable	MID	SIGMA						
Туре	Ι	F						

VARIABLE DESCRIPTION

METHOD

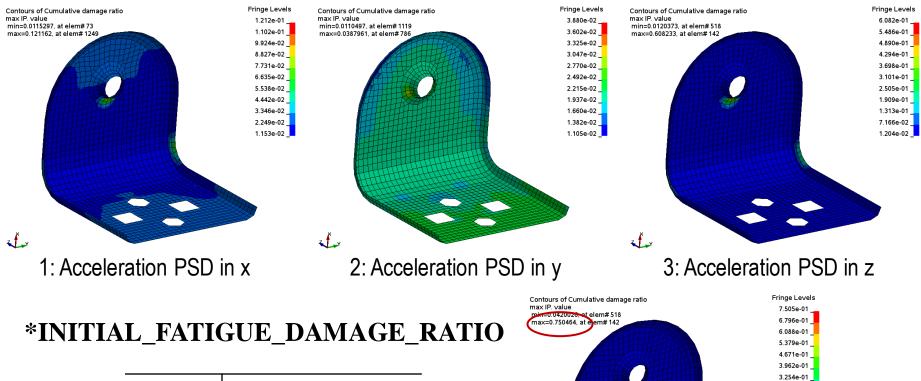
- Mean stress correction method:
- EQ.0: Goodman equation
- EQ.1: Soderberg equation
- EQ.2: Gerber equation
- EQ.3: Goodman tension only
- EQ.4: Gerber tension only
- EQ.11: Morrow equation
- EQ.12: Smith-Watson-Topper equation



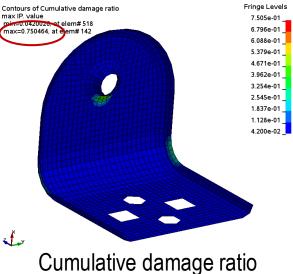




Initial damage ratio in fatigue



Loading cases	Damage ratio at element 142 (upper)
1	1.21162 × 10 ⁻¹
2	2.10685 × 10 ⁻²
3	6.08233×10 ⁻¹
Total	7.50464 × 10 ⁻¹



4.3.2) Fatigue analysis in SSD

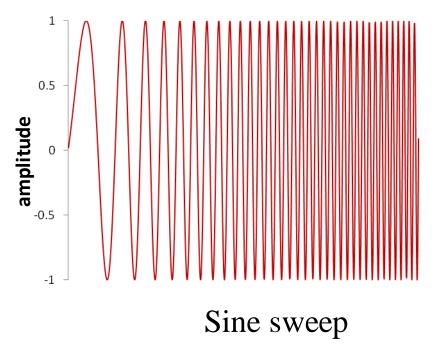


Introduction

*FREQUENCY_DOMAIN_SSD_FATIGUE

- Calculate fatigue life of structures under steady state vibration (e.g. sine sweep)
- Based on S-N fatigue curve
- Based on Miner's Rule of Cumulative Damage Ratio
- Rainflow counting algorithm for each frequency for one period

$$R = \sum_{i}^{n_i} \frac{n_i}{N_i}$$





<u>Keyword</u>

*FREQUENCY_DOMAIN_SSD_FATIGUE

Card 3	1	2	3	4	5	6	7	8
Variable					STRTYP	NOUT	NOTYP	NOVA
Туре					Ι	Ι	Ι	Ι
Default					0	0	0	0
Card 4	1	2	3	4	5	6	7	8
Variable	NID	NTYP	DOF	VAD	LC1	LC2	LC3	VID
Туре	Ι	Ι	F	F	Ι	Ι	Ι	Ι
Default	none	0	none	none	none	none	0	0

VARIABLE

DESCRIPTION

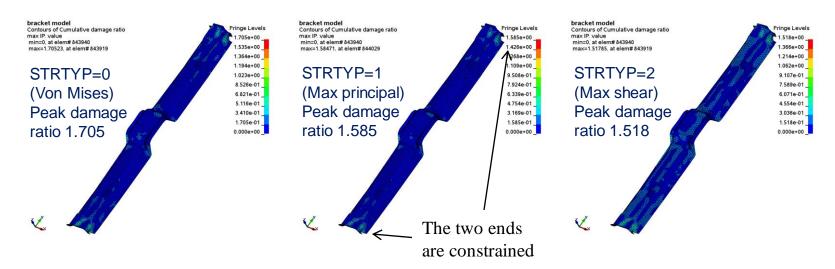
- STRTYP Stress type used in fatigue analysis
 - = 0 Von Mises stress
 - = 1 Maximum principal stress
 - = 2 Maximum shear stress
 - LC3 Load Curve ID defining load duration for each frequency. This parameter is optional and is only needed for simulating sine sweep vibration



Example of SSD fatigue

Loading condition

Freq (Hz)	Acl (g)	Duration (min)
16	0.5	12
20	0.5	12
25	0.5	12
31.5	0.5	12
	•••	
2000	0.5	12

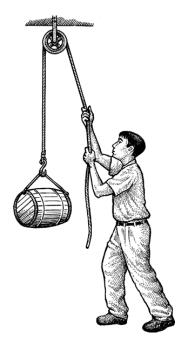


SN fatigue curve

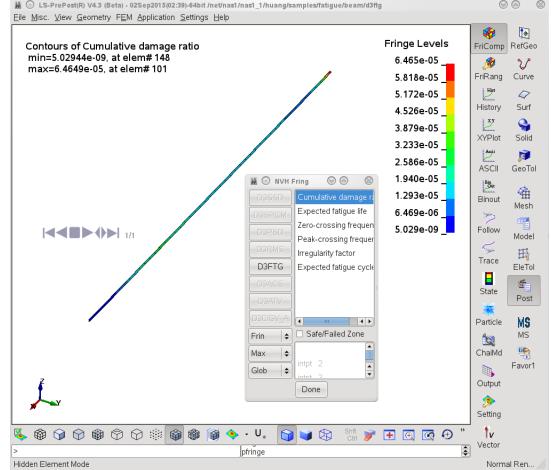
	1
_ σ (MPa)	N
100	8×10 ⁴
10	8×10 ⁵
1.	8×10 ⁶
0.1	8×10 ⁷
0.01	8×10 ⁸

Fatigue analysis with beams





- Applicable to beam elements which are not based on resultant formulation
- User need to turn on **BEAMIP** in *DATABASE_EXTENT_BINARY
- Results are saved in d3ftg, supported by LS-PrePost 4.3



4.4) Time domain fatigue method

***FATIGUE_{OPTION}**

Card 1	1	2	3	4	5	6	7	8
Variable	SSID	SSTYPE						
Туре	Ι	Ι						
Card 2	1	2	3	4	5	6	7	8
Variable	DT							
Туре	Ι							
			·			-		
Card 3	1	2	3	4	5	6	7	8
Variable	STRES	INDEX	RESTRT					
Туре	Ι	Ι	Ι					

VARIABLE	DESCRIPTION	VARIABLE	DESCRIPTION
STRES	Type of fatigue analysis variable:	INDEX	Stress / strain index:
	EQ.0: Stress (default)		EQ.0: Von-Mises stress/ strain
	EQ.1: Strain		EQ.1: Maximum principal stress/strain
			EQ.2: Maximum shear stress/strain
	OPTION:		EQ1: xx-stress/strain
	01 11014.		EQ2: yy-stress/strain
	ELOUT		EQ3: zz-stress/strain
			EQ4: xy-stress/strain
			EQ5: yz-stress/strain
			EQ6: zx-stress/strain 80

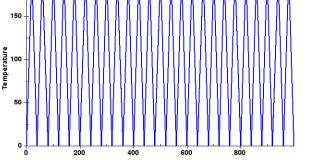
4.4.1) Stress-based approach



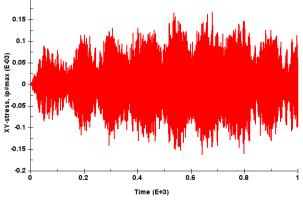
*LOAD_THERMAL_LOAD_CURVE *MAT_ELASTIC_PLASTIC_THERMAL

200







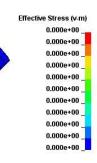


pipe simulation

0.2

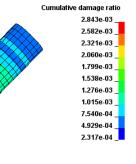
pipe simulation Time = 0 Contours of Effective Stress (v-m) max IP. value min=0, at elem# 1000 max=0, at elem# 1000

K



pipe simulation Contours of Cumulative damage ratio max IP. value min=0.000231687, at elem# 1452 max=0.0028434, at elem# 1076

V



4.4.2) Strain-based approach



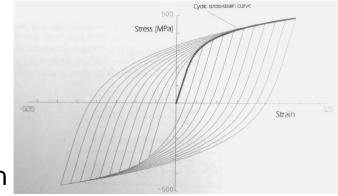
Local strain life equation

$$\frac{\Delta\varepsilon}{2} = \frac{\sigma_f'}{E} (2N_f)^b + \varepsilon_f' (2N_f)^c$$

Smith-Watson-Topper mean stress correction

$$\frac{\Delta \varepsilon}{2} \sigma_{\max} = \frac{(\sigma'_f)^2}{E} (2N_f)^{2b} + \sigma'_f \varepsilon'_f (2N_f)^{b+c}$$

Cyclic stress-strain hysteresis loop

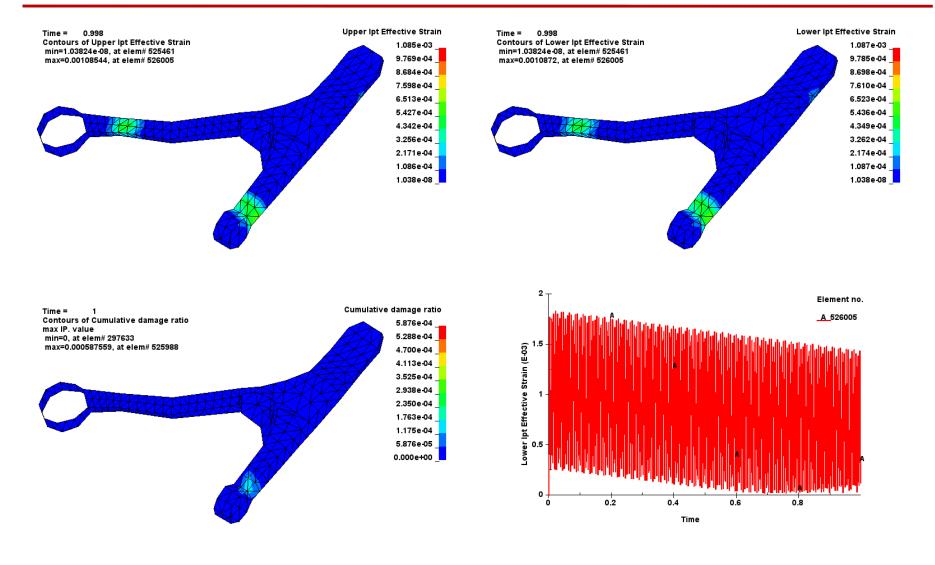


 $F(t) = 5 \, \sin(1000 \, t)$

Morrow's mean stress correction

$$\frac{\Delta\varepsilon}{2} = \frac{\sigma_f' - \sigma_m}{E} (2N_f)^b + \varepsilon_f' (2N_f)^c \langle \rangle$$





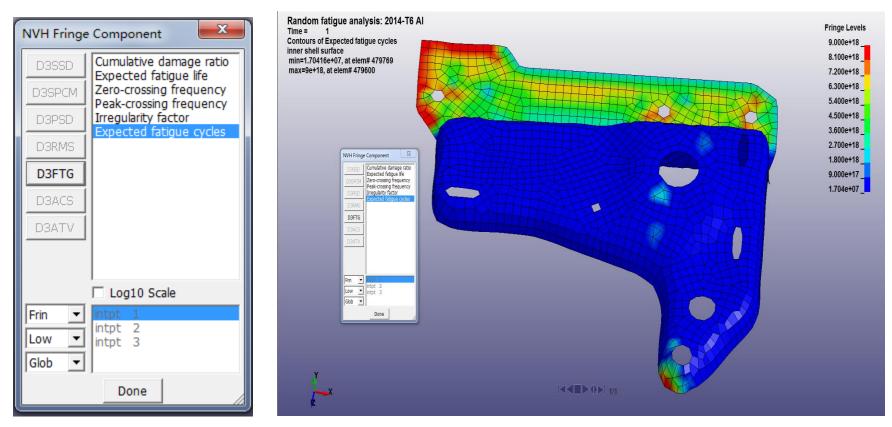
4.5) Fatigue analysis database: d3ftg



- Make sure to show only the parts subjected to fatigue computation.
- Results are given at integration points.
- Six results are included in d3ftg file:
 - Result 1: cumulative damage ratio (check the Max for integration pts)
 - Result 2: expected fatigue life (check the Min for integration pts) (for random vibration only)
 - Result 3: zero-crossing frequencies (for random vibration only)
 - ✓ Result 4: peak-crossing frequencies (for random vibration only)
 - ✓ Result 5: irregularity factor (for random vibration only)
 - ✓ Result 6: expected fatigue cycles (for random vibration only)



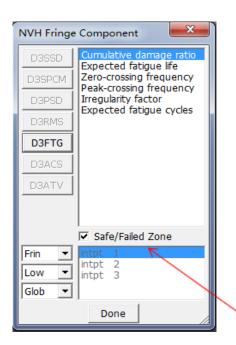
d3ftg fringe component



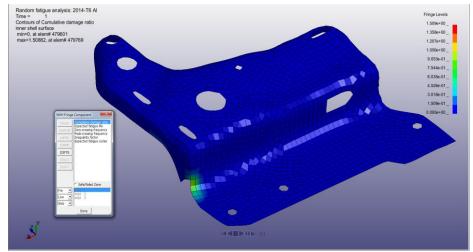
d3ftg

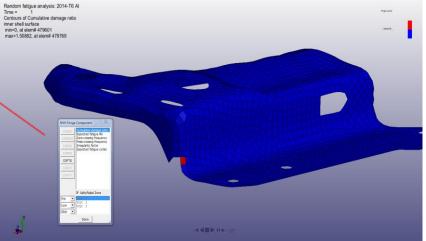


Show the fatigue Safe/Failed zone.



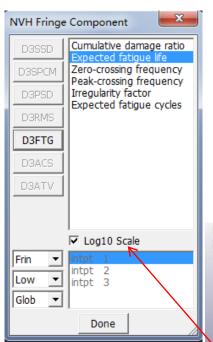
The Safe/Failed zone function can help user to locate the fatigue failed zone quickly.



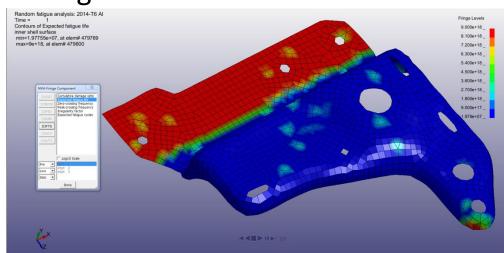


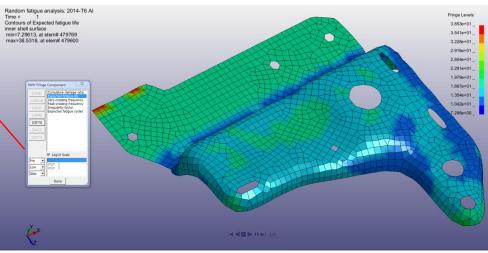


Show log scaling on expected fatigue life.



The log10 scale can be helpful to show the fringe of expected fatigue life, which may have a huge span of values.







5) CONCLUSION & FUTURE WORK



- Framework for vibration / acoustic / fatigue solvers created
- Basic capabilities / functionalities implemented
- Continue to work on direct SSD, damping, frequency dependent material properties, auto / aircraft seats
- DDAM: more criteria / standards on Shock Design Values
- Aero-acoustics
- Thermo-acoustic
- Pre- and post-processing for SEA
- Multi-axial fatigue analysis
- Strain based fatigue analysis using elastic FEM (Neuber' equation is needed)
- Progressive fatigue database to show the fatigue failure evolution in time domain (like d3plot)

